



## Impedance-Based Sensor for Detection of Catalyst Coking in Fuel Reforming Systems

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**Summary:** A novel sensor for detecting the early stages of catalyst coking in fuel reforming systems

**Description:** A novel sensor for detecting the early stages of catalyst coking in fuel reforming systems has been developed. The sensor was manufactured by inkjet printing a colloidal suspension of ceramic powders to create thin (20  $\mu\text{m}$ ) catalytic and conductive elements of the sensor. The catalytic elements of the sensor are composed of a Ni-YSZ cermet. The Ni-YSZ cermet was prepared with a concentration below the percolation limit (20 vol%) of nickel, ensuring a low electrical conductivity. As coke forms on the catalyst material, the nickel nodules in the Ni-YSZ are connected by electrically conductive carbon and the conductivity of the catalyst material increases. The sensor was tested in a 1% ethylene environment to induce coking. The sensor showed a strong response to coking by producing a signal on the order of hundreds of millivolts. The mass of the coke load was determined to be below the detection limit of available thermogravimetric analyzers (TGA) (<10  $\mu\text{g}$ ). The coke load was further examined with a field effect scanning electron microscope (FESEM) and was found to be primarily filamentous carbon. Carbon filament 10-50 nm in diameter connected nickel nodules in the sensors catalyst material resulting in a change in resistance in the catalyst material.

### Main Advantages of this Invention:

- Low manufacturing cost using readily available materials
- Monitors coking in real time

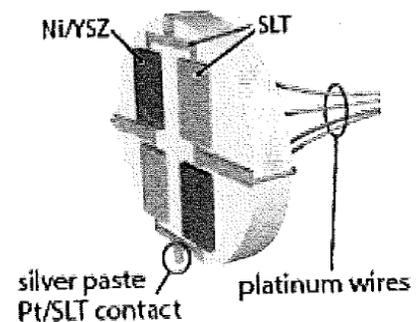
### Potential Areas of Application:

- Solid oxide fuel cell systems using hydrocarbon fuels
- Steam methane reforming to produce hydrogen

**ID number:** # 13012

**Intellectual Property Status:** US utility application pending (#14/245,341).

**Opportunity:** We are seeking an exclusive or non-exclusive licensee for marketing, manufacturing, and sale of this technology.



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